



REFERENCE DRWG. / LOCATION		REVISIONS			 SPRINGFIELD Welding & Manufacturing Co., Inc. Springfield Welding & Manufacturing Co., Inc. 7265 State Road 19 Wauwaukee, WI 53597 608-849-7077			
E1		NO.	DATE	BY				
MATERIAL (UNLESS NOTED) ASTM A36		A	03/07/2025 For Approval	DQS	CUST.			
SURFACE PREPARATION SSPC-SP3		0	04/02/2025 For Fabrication	DQS				
SHOP PAINT STD. SHOP PRIMER		1	04/23/2025 Revised As Marked	DQS	PROJ. STAHLBERG RESIDENCE E13230 County Road DL Merrimac, Wisconsin			
SHOP CONNECTIONS/ELECTRODES WELD / E70XX		1						
FIELD CONNECTIONS 3/40 A325N	HOLES (U.N.) 13/16"Ø	1			DRAWN BY: DQS DATE: 04/23/2025	CHK'D BY: DQS DATE: 04/23/2025	JOB NO. SHEET NO. FR1	1